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July 31, 2012

Ms. Elizabeth Kudarauskas U.S. Environmental Protection Agency Region 1 5 Post Office Square, Suite 100 Mail Code OES-04-2 Boston, MA 02109-3912

Re: Reporting Requirement under Section 114 of the Clean Air Act; Sprague Operating Resources LLC

### Dear Beth:

Sprague Operating Resources LLC ("Sprague") received a Reporting Requirement on March 31, 2012 from US Environmental Protection Agency ("EPA") requiring Sprague to provide information related to its #6 oil and asphalt equipment at its New England Terminals. EPA directed Sprague to respond to the Reporting Requirement for the Searsport, Maine terminal by May 31, 2012. Sprague submitted that information to EPA on May 27, 2012. Sprague was asked to submit information addressing the remaining terminals in the New England states by July 31, 2012. This letter satisfies the second portion of the Reporting Requirement by providing the required information for the following Sprague terminals and products:

- Avery Lane (Newington), NH; asphalt
- Everett, MA; asphalt
- Providence, RI; #6 oil and asphalt
- Quincy, MA; #6 oil
- River Road (Newington), NH; #6 oil
- South Portland, ME; #6 oil and asphalt

### <u>Reporting Requirement – Part 1:</u>

Part One of the Reporting Requirement instructs Sprague to provide the following information for the No. 6 oil and asphalt system at each of the above terminals:

- 1. Maximum daily, monthly and annual design throughput capacities for the facility with detailed description of how the maximum capacity was determined
- 2. Date of purchase and/or installation of each loading rack
- 3. Date each tank was put into service
- 4. Date each loading arm was put into service
- 5. Date any tank or loading rack was taken out of service

When determining the maximum throughput capacity for No. 6 oil and asphalt at each of the terminals, Sprague looked at limiting design factors, including: (1) vessel offloading, (2) rack loading and (3) any other facility-specific physical and operational design characteristics that would limit a terminal's #6 oil or asphalt operations. Vessel offloading operations at all Sprague terminals occur at dock facilities that are designed for and capable of berthing and discharging one vessel at a time. Every Sprague terminal in Region 1 stores multiple petroleum products that are received across the dock. In some Sprague locations, the dock serves to transfer non-petroleum products that are also stored at the terminal.

Because of the dependency on the single-service dock for products stored at the Sprague terminals, a pro rata methodology was derived for allocating dock availability for each product, including #6 oil and asphalt, in the terminal calculations attached. Based on this, the maximum vessel throughput was calculated for vessel offloading at each terminal. Product mix and demand profiles at each terminal vary significantly, however the methodology applied in these calculations are generally similar.

In the case of asphalt, which Sprague handles across the system and does not take title, volumes may be further constrained by the customers' (asphalt owners) limitations on their markets.

Daily and monthly throughput rack and dock capacities are provided in Attachment 1, with the major assumptions. This section also includes the balance of the information required for Part One of the Reporting Requirement including the dates of installation.

### Reporting Requirement – Part 2:

Part Two of the Reporting Requirement instructs Sprague to provide the following information for the No. 6 oil and asphalt system for each of its Region 1 terminals:

List of each capital projects which involves purchase, storage, distribution or transportation of #6 oil and asphalt greater than \$100,000 since 1990 providing the following information:

- 1. Project description
- 2. Purpose/function of the equipment
- 3. Cost and date of purchase
- 4. Date of installation
- 5. Date equipment began operating
- 6. Information pertaining to any emission control devices

This information is provided in Attachment 2. Note that for each of these projects, Sprague recorded the date of installation and first operation (items 4 and 5) as the same date since once the projects were completed, operation immediately commenced. In several cases, the date the terminal was acquired has been noted as the operational date.

Additionally, all of the #6 oil and asphalt tanks are equipped with fixed roofs; none of the #6 oil and asphalt tanks or systems has floating roofs or other emission control devices. Information is provided for Portsmouth, NH which was decommissioned May 2011 and New Bedford, MA which historically operated a #6 oil tank, which has since been permanently closed.

Please let me know if you have any comments or questions on this material. This information concludes the Reporting Order request of the EPA March 31, 2012 letter.

Regards,

Elizabeth Hernberg

Managing Director, HSE

cc: Mr. Paul Scoff, VP General Counsel, Sprague Operating Resources LLC

Mr. Burt Russell, VP Operations, Sprague Operating Resources LLC

Ms. Kristen Campbell, Manager HSE, Sprague Operating Resources LLC

Mr. Carl Dougherty, Director of Engineering, Sprague Operating Resources LLC



# **Throughput Capacities**

Thousand Bbls/year

	Throughput Limits under Physical Design				Most Restricting Design Characteristic				
	Rack			Dock		Boiler		Operational Lim	nit, K Bbls/yr
	#6 Oil	Asphalt		#6 Oil	Asphalt	#6 Oil	Asphalt	#6 Oil Asphalt	
Avery Lane		2.1			8.9			-	2.1
Everett		7.4			6.9			-	6.9
Providence	2.7	1.4		3.7	2.0			2.7	1.4
Quincy	3.4			2.9				2.9	-
River Road	2.0			0.8				0.8	-
South Portland	8.6	1.9		2.9	1.2			2.9	1.2

### **Dock Assumptions:**

Avery Lane's dock can accommodate one vessel at a time and Sprague shares the dock with the adjacent propane facility, Sea-3. Based on annual activities, the two entities split the dock time roughly 50/50 (Sprague's asphalt share is 50.4% based on historic patterns), and this allocation is applied to the share of available hours per year for asphalt offloading in the figures below.

Discharge Rate:	3.000	Bbls/hr
Vessel Size	56,000	•
Operations between Vessels:		
Vessel Berthing Time - Inbound	2	hrs
Vessel Mooring, Inspection and PIC Conference	2	hrs
Hose Disconnection, Secure equipment	2	hrs
Tide Restrictions - Slack Tide Sail Only	3	hrs
Total Time per Vessel Transfer	9	hrs
Vessel Discharge	18.7	hrs
Total Time per Vessel	27.7	hrs
Hours per Year	8,760	hrs
% Share of Asphalt Transfers	50.4%	
Asphalt - Allocation of Hours	4,414	hrs
# Vessel Transfers per Year	160	vessels
Asphalt:		
Theoretical Annual Throughput	8,934,267	Bbls/vr
Theoretical Monthly Throughput	, ,	Bbls/mo
Theoretical Daily Throughput	·	Bbls/day

## **Rack - Loading Rack Capacity**

### **Rack Assumptions:**

The Avery Lane asphalt rack can operate two positions simultaneously at 400 gallons per minute, while the pump capacities are individually 500 gallons per minute. Due to seasonal demand, the terminal is open for business one half the year, and the hours below reflect these operating hours.

### **Asphalt**

Maximum Discharge Rate per position: Truck Capacity Number of Truck Rack Positions Truck Filling Operations	400 6,000 2	,
Prepare for loading procedure at rack Load product Prepare transit Total Time per Truck Fill (per rack)		minutes minutes
Hours per Year # Truck Fills per Year (all asphalt racks) Theoretical Annual volume - Asphalt	4,380 15,017 2,145,306	trucks
Theoretical Monthly Throughput Theoretical Daily Throughput	178,776	Bbls/mo Bbls/day

#### **Dock Assumptions:**

Sprague does not own or operate the dock at the Everett, Massachusetts terminal but relies on ExxonMobil to offload vessels for Sprague at their dock. By contract, ExxonMobil has the right to preempt Sprague vessels based on their own commercial demands so it is difficult to apportion a share of the dock space to Sprague. However, based on relative tank capacities, a pro rata share of the dock time for Sprague's asphalt 22%. In addition, asphalt business for this product is operational from April through November of each year, representing 75% of this remaining dock time.

Discharge Rate: Vessel Size		7,000 90,000	Bbls/hr Bbls
Operations between Vessels:			
Vessel Berthing Time - Inbound		2	hrs
Vessel Mooring, Inspection and PIC Conference		2	hrs
Hose Disconnection, Secure equipment		2	hrs
Total Time per Vessel Transfer		6	hrs
Vessel Discharge		12.9	hrs
Total Time per Vessel		18.9	hrs
Hours per Year		8,760	hrs
Pro rata allocation based on % Sprague capacity	22%	1,927	hrs
% of Year of Asphalt Operations	75%	1,445	hrs
# Vessel Transfers per Year		77	vessels
Asphalt:			
Theoretical Annual Throughput		6,898,500	Bbls/yr
Theoretical Monthly Throughput		574,875	Bbls/mo
Theoretical Daily Throughput		18,900	Bbls/day

## **Rack - Loading Rack Capacity**

### **Rack Assumptions:**

Asphalt racks can discharge at a rate of 450 gallons per minute based on pumping capacities. Tank configurations allow only 5 racks to discharge simultaneously, which is included in the assumptions below. The terminal is open Monday through Friday from 11 PM - 4 PM and on Saturdays from 12 AM - 1 PM.

### **Asphalt**

Maximum Discharge Rate per position:	450	Gals/min
Truck Capacity	7,500	Gals
Number of Truck Rack Positions	5	
Truck Filling Operations		
Prepare for loading procedure at rack	10	minutes
Load product	17	minutes
Prepare transit	10	minutes
Total Time per Truck Fill (per rack)	0.6	hrs
Hours per Year	5,096	hrs
# Truck Fills per Year (all asphalt racks)	41,695	trucks
Theoretical Annual volume - Asphalt Theoretical Monthly Throughput Theoretical Daily Throughput	,	Bbls/yr Bbls/mo Bbls/day

#### **Dock Assumptions:**

The Providence Terminal is designed to conduct one vessel transfer at a time. Therefore, the available time associated with #6 oil and asphalt marine transfers is based on an allocation of products transferred across the dock. In addition to #6 oil and asphalt, the terminal receives other distillate products. As a share of total products, #6 oil comprises roughly 13% of the Providence Terminal's liquid business. This share of the theoretical dock capacity is allocated to #6 oil for liquid product transfers. The terminal's asphalt business is based on contract requirements for the exclusive third party who controls this distribution. In addition, the terminal handles road salt, which is conveyed at the dock. The contract volumes for salt are also accounted for and backed out of the available dock capacity below.

Discharge Rate:	6,400	Bbls/hr
Vessel Size	70,000	Bbls
Operations between Vessels:		
Vessel Berthing Time - Inbound	2	hrs
Vessel Mooring, Inspection and PIC Conference	2	hrs
Hose Disconnection, Secure equipment	2	hrs
Subtotal Time between Vessels	6	hrs
Vessel Discharge	10.9	hrs
Total Time per Vessel Transfer	16.9	hrs
Hours per Year	8,760	hrs
Less Bulk Transfer Time (asphalt, salt)	1,749	
Subtotal Hours for Liquid Product Transfer	7,011	
Subtotal Hours for Elquid Froduct Hunstel	7,011	
% Share #6 oil Transfers	12.7%	#6 Oil as % Total Throughput
#6 Oil - Allocation of Hours (% volume of Total)	888	hrs
Subotal #6 Oil Vessels per year	52	vessels/yr
No. 6 Oil:		
Theoretical Annual Throughput	3,670,223	Bbls/yr
Theoretical Monthly Throughput	305,852	Bbls/mo
Theoretical Daily Throughput	10,055	Bbls/day
Asphalt		
Discharge Rate:	3,800	Bbls/hr
Vessel Size	55,000	Bbls
Operations between Vessels:		
Vessel Berthing Time - Inbound	2	hrs
Vessel Mooring, Inspection and PIC Conference	2	hrs
Hose Disconnection, Secure equipment	2	hrs
Total Time per Vessel Transfer	6	hrs
Vessel Discharge	14	hrs
Total Time per Vessel	20	hrs
Hours per Year	8,760	hrs
Providence Material Handling Volumes (Exc Asphalt)	216	
Subtotal Liquid Petroleum Dock Availability	8,544	
% Share Asphalt Transfers	8.7%	Asphalt as % Total Throughput
Asphalt - Allocation of Hours (Prior 5 years volume % of Total)	744	hrs
Subotal Asphalt Vessels per year	36	vessels/yr
Asphalt:		
Theoretical Annual Throughput	1,998,060	Rhls/vr
Theoretical Monthly Throughput		Bbls/mo
Theoretical Monthly Throughput  Theoretical Daily Throughput		Bbls/day
medical bally illibugilput	5,474	DDIS/ Way

400 Gals/min

#### Rack - Loading Rack Capacity

#### **Rack Assumptions:**

The Providence residual fuel rack has one loading position for straight #6 oil and one for #4 oil. The #4 oil rack will not function without the blender, which utilizes 40% #2 oil with the #6 oil. The two rack can discharge simultaneously at a rate of 500 gallons per minute. The figures below assume there is 60% #6 oil in the second rack position. The terminal's hours of operations are Monday through Friday from 2 AM to 8 PM; Saturday 11 AM to 5PM in the Summer (32 weeks) and 6 AM to 5 PM in the winter (20 weeks). The terminal is closed on Sundays.

### #6 Oil

500	Gals/min
8,500	Gals
2	
10	minutes
17	minutes
10	minutes
0.6	hrs
5,092	hrs
16,515	trucks
2,673,792	Bbls/yr
222,816	Bbls/mo
7,325	Bbls/day
	8,500 2 10 17 10 0.6 5,092 16,515 2,673,792 222,816

### Asphalt

Maximum Discharge Rate per position:

Truck Capacity		7,500	Gals
Number of Truck	Rack Positions	1	
Truck Filling Oper	rations		
	Prepare for loading procedure at rack	10	minutes
	Load product	19	minutes
	Prepare transit	10	minutes
Total Time per Tr	ruck Fill (per rack)	0.6	hrs
Hours per Year		5,092	hrs
# Truck Fills per Y	'ear	7,884	trucks
Theoretical Annu	al volume - Asphalt	1,407,926	Bbls/yr
Theoretical Mont	thly Throughput	117,327	Bbls/mo
Theoretical Daily	Throughput	3,857	Bbls/day

### **Dock Assumptions:**

The Quincy Terminal is designed to conduct one vessel transfer at a time. Therefore, the available time associated with #6 oil marine transfers is based on an allocation of all products transferred across the dock. In addition to #6 oil, the terminal receives other distillate products. As a share of total products, #6 oil comprises roughly 9% of the Quincy Terminal's liquid business. This share of the theoretical dock capacity is allocated to #6 oil for liquid product transfers.

### #6 Oil

Discharge Rate:		5,000	Bbls/hr
Vessel Size		78,000	Bbls
Operations bety	ween Vessels:		
	Vessel Berthing Time - Inbound	2	hrs
	Vessel Mooring, Inspection and PIC Conference	2	hrs
	Hose Disconnection, Secure equipment	2	hrs
Total Time per \	Vessel Transfer	6	hrs
Vessel Discharg	e	15.6	hrs
Total Time per \	Vessel	21.6	hrs
Hours per Year		8,760	hrs
% Share #6 oil T	Transfers	9.2%	#6 Oil as % Total Throughput
#6 Oil - Allocation	on of Hours (% volume of Total)	802	hrs
Subotal #6 Oil V	essels per year	37	vessels/yr
Theoretical Ann	nual Throughput - #6 Oil	2,896,712	Bbls/yr
Theoretical Mo	nthly Throughput	241,393	Bbls/mo
Theoretical Dail	ly Throughput	7,936	Bbls/day

#### **Rack - Loading Rack Capacity**

### Rack Assumptions:

The Quincy #6 Oil rack can operate two positions simultaneously at 750 gallons per minute, which corresponds with the individual pump capacities of 400 gallons per minute and together at 750 gallons per minute. The terminal is open year round 24 hours per day.

Maximum Discharge Rate for both position: Truck Capacity	750 8,500	Gals/min Gals
Truck Filling Operations		
Prepare for loading procedure at rack	10	minutes
Load product	11	minutes
Prepare transit	10	minutes
Total Time per Truck Fill (per rack)	0.5	hrs
Hours per Year	8,760	hrs
# Truck Fills per Year (both #6 oil racks)	16,774	trucks
Theoretical Annual volume - #6 Oil Theoretical Monthly Throughput Theoretical Daily Throughput	- /	Bbls/yr Bbls/mo Bbls/day

#### **Dock Assumptions:**

The River Road Terminal is designed to conduct one vessel transfer at a time. Therefore, the available time associated with #6 oil marine transfers is based on an allocation of products transferred across the dock. In addition to #6 oil, the terminal receives numerous other products at the marine dock including distillates, tallow, palm oil, fly ash, gypsum and salt. As a share of total products, #6 oil comprises roughly 4% of the River Road Terminal's liquid business. This share of the theoretical dock capacity is allocated to #6 oil for liquid product transfers. The contract volumes of the bulk products are also accounted for and backed out of the available dock capacity below.

### **Transfer Time Assumptions:**

Discharge Rate:	4,500	Bbls/hr
Vessel Size	60,000	Bbls
Operations between Vessels:		
Vessel Berthing Time - Inbound	2	hrs
Vessel Mooring, Inspection and PIC Conference	2	hrs
Hose Disconnection, Secure equipment, Outbound	2	hrs
Tide Restrictions - Slack Tide Sail Only	3	hrs
Subtotal Time between Vessels	9	hrs
Vessel Discharge	13.33	hrs
Total Time per Vessel Transfer	22.33	hrs
House you Voor	0.700	hua
Hours per Year	8,760	
Less Bulk Transfer Time (gypsum, salt)	1,315	hrs
Subtotal Hours for Liquid Product Transfer	7,445	
% Share #6 oil Transfers	4.2%	#6 Oil as % Total Throughput
#6 Oil - Allocation of Hours (% volume of Total)	315	hrs
# Vessel Transfers per Year	14	vessels
No. 6 Oil:		
	0.47 406	D. I. /
Theoretical Annual Throughput	847,436	• •
Theoretical Monthly Throughput	70,620	Bbls/mo
Theoretical Daily Throughput	2,322	Bbls/day

#### Rack - Loading Rack Capacity

### Rack Assumptions:

River Road #6 Oil racks are designed discharge at a rate of 400 gallons per minute simultaneously. The #6 oil rack is open Monday through Friday 12 hours per day and 7 hours on Saturday. The rack is not open on Sundays

Number of Loading Positions	2	
Discharge Rate (averaged) to trucks:	400	Gals/min
Truck Capacity	8,000	Gals
Barge Filling Operations		
Prepare for loading procedure at rack	10	minutes
Load product	20	minutes
Prepare transit	10	minutes
Total Time per Truck Fill (per rack)	0.7	hrs
Hours per Year	3,484	hrs
# Truck Fills per Year	10,452	trucks
Theoretical Annual volume - #6 Oil	1,990,857	Bbls/yr
Theoretical Monthly Throughput	165,905	Bbls/mo
Theoretical Daily Throughput	5,454	Bbls/day

### Dock Assumptions:

The South Portland Terminal is designed to conduct one vessel transfer at a time. Therefore, the available time associated with #6 oil marine transfers is based on an allocation of all products transferred across the dock. In addition to #6 oil, the terminal receives other distillate products as well as a number of products associated with material handling contracts, where Sprague only manages the transfers and does not take product ownership. As a share of total products, #6 oil comprises roughly 11.5% of the South Portland Terminal's liquid business. This share of the theoretical dock capacity is allocated to #6 oil for liquid product transfers. Asphalt dock throughput is calculated in a similar manner to #6 oil throughput in that material handling contract volume is backed out along with a pro rata allocation of other petroleum products to determine asphalt's share of dock time.

Discharge Rate:	4,100	Bbls/hr
Vessel Size	92,190	Bbls
Operations between Vessels:		
Vessel Berthing Time - Inbound	2	hrs
Vessel Mooring, Inspection and PIC Conference	2	hrs
Hose Disconnection, Secure equipment	2	hrs
Subtotal Time between Vessels	6	hrs
Vessel Discharge	22.5	hrs
Total Time per Vessel Transfer	28.5	hrs
Hours per Year	8,760	hrs
Less Bulk Transfer Time (asphalt, av gas, clay)	845	
Subtotal Hours for Liquid Product Transfer	7,915	
Substituti Found for Enquire From Substituti	7,525	
% Share #6 oil Transfers	11.5%	#6 Oil as % Total Throughput
#6 Oil - Allocation of Hours (% volume of Total)	910.23	hrs
Subotal #6 Oil Vessels per year	32	vessels/yr
No. 6 Oil:		
Theoretical Annual Throughput	2,945,866	Phls/vr
Theoretical Monthly Throughput		Bbls/mo
Theoretical Monthly Throughput  Theoretical Daily Throughput	•	Bbls/day
medical Daily miloughput	8,071	BDIS/ day
Asphalt		
•		
· Discharge Rate:	3,100	Bbls/hr
	3,100 56,022	•
Discharge Rate: Vessel Size		•
Discharge Rate:	56,022	•
Discharge Rate: Vessel Size Operations between Vessels:	56,022	Bbls
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound	56,022 2 2	Bbls
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference	56,022 2 2 2	Bbls hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment	56,022 2 2 2 6	Bbls hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer	56,022 2 2 2 6 18	Bbls hrs hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge	56,022 2 2 2 6 18	Bbls hrs hrs hrs hrs hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year	56,022 2 2 2 6 18 24 8,760	Bbls hrs hrs hrs hrs hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)	56,022 2 2 2 6 18 24 8,760	Bbls hrs hrs hrs hrs hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year	56,022 2 2 2 6 18 24 8,760	Bbls hrs hrs hrs hrs hrs hrs hrs
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)	56,022 2 2 2 6 18 24 8,760 749 8,011	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability	56,022 2 2 2 6 18 24 8,760 749 8,011	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability  % Share Asphalt Transfers	56,022 2 2 2 6 18 24 8,760 749 8,011 6.2% 500	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability  % Share Asphalt Transfers  Asphalt - Allocation of Hours (% volume of Total)  Subotal Asphalt Vessels per year	56,022 2 2 2 6 18 24 8,760 749 8,011 6.2% 500	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability  % Share Asphalt Transfers  Asphalt - Allocation of Hours (% volume of Total)  Subotal Asphalt Vessels per year	56,022 2 2 2 6 18 24 8,760 749 8,011 6.2% 500 21	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability  % Share Asphalt Transfers  Asphalt - Allocation of Hours (% volume of Total)  Subotal Asphalt Vessels per year  Asphalt:  Theoretical Annual Throughput	56,022 2 2 2 6 18 24 8,760 749 8,011 6.2% 500 21	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr
Discharge Rate:  Vessel Size  Operations between Vessels:  Vessel Berthing Time - Inbound  Vessel Mooring, Inspection and PIC Conference  Hose Disconnection, Secure equipment  Total Time per Vessel Transfer  Vessel Discharge  Total Time per Vessel  Hours per Year  South Portland Material Handling Volumes (Exc Asphalt)  Subtotal Liquid Petroleum Dock Availability  % Share Asphalt Transfers  Asphalt - Allocation of Hours (% volume of Total)  Subotal Asphalt Vessels per year	56,022 2 2 2 6 18 24 8,760 749 8,011 6.2% 500 21	Bbls hrs hrs hrs hrs hrs hrs hrs hrs hrs hr

## Vessel and Rack Loading Capacity

### Assumptions:

South Portland does not operate a #6 oil rack but discharges product into a barge that carries bunker fuel with parameters defined below. The asphalt rack has two loading positions that discharge simultaneously at the rates below. The asphalt rack is operational 32 weeks per year and runs Monday through Friday for 16 hours per day and on Saturday for 12 hours.

Discharge Rate (averaged) to barge:		Gals/min
Barge Capacity	802,998	Gals
Barge Filling Operations		
Prepare at dock		minutes
Load product	348	minutes
Exit/Paperwork	60	minutes
Transit/Offload to Customers	696	minutes
Total Time per Barge Fill (per rack)	19.4	hrs/barge
Hours per Year	8,760	hrs
# Barge Fills per Year	452	barges
Theoretical Annual volume - #6 Oil	8,635,948	Bbls/vr
Theoretical Monthly Throughput		Bbls/mo
Theoretical Daily Throughput	•	Bbls/day
Asphalt		
Maximum Discharge Rate per position:	318	Gals/min
Truck Capacity	7,700	Gals
Truck Filling Operations		
Prepare for loading procedure at rack	10	minutes
Load product	24	minutes
Prepare transit	10	minutes
Total Time per Truck Fill (per rack)	0.7	hrs
Hours per Year	3,904	hrs
# Truck Fills per Year (both asphalt racks)	10,587	trucks
Theoretical Annual volume - Asphalt	1,940,885	Bbls/yr
Theoretical Monthly Throughput	161,740	Bbls/mo
Theoretical Daily Throughput	5,317	Bbls/day
,	- /	-, ,

## **Avery Lane - Reporting Requirement**

				Date in
Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	Asphalt Service
1	Asphalt	92828	3,898,776	2012
2	Asphalt	90473	2,895,136	2009
3	Asphalt	23,364	981,288	1996
4	Asphalt	146,117	6,136,914	2007
5	Asphalt	145,381	6,106,002	2009
7	Asphalt	6,670	280,140	1996
8	Asphalt	40,611	1,705,662	1996
9	Asphalt	41,057	1,724,394	1996
10	Asphalt	14,059	590,478	1996
12	Asphalt	21,949	921,858	1996
14	Asphalt	66,855	2,807,910	1996

				Date Operational/			
Lane #	Product	# of Positions	Fill Rate (gal/min)	In Asphalt Service			
1 Asphalt		1	500	1996			
2 Asphalt		1	500	1996			

## **Everett - Reporting Requirement**

Question 1 (b-c)

				Date Operational/
Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	In Asphalt Service
17	Asphalt	1,056	44,352	2002
18	Asphalt	1,056	44,352	2002
148	Asphalt	72,682	3,052,644	2002
193	Asphalt	76,143	3,198,006	2002
194	Asphalt	76,005	3,192,210	2002
195	Asphalt	76,503	3,213,126	2005
1001	Asphalt	38,791	1,629,222	2002
1002	Asphalt	19,094	801,948	2002

Lane #	Product	# of Positions	Fill Rate (gal/min)	Date Operational/ In Asphalt Service
1 Asphalt		1	500	2002
2 Asphalt		1	500	2002
3 Asphalt		1	500	2002
4 Asphalt		1	500	2002
5 Asphalt		1	500	2002
6 Asphalt		1	500	2002
7 Asphalt		1	500	2002
8 Asphalt		1	500	2002

Note: Above dates in service are from the date of Sprague's ownership of the terminal. Sprague acquired the facility in 2002, and all tanks were in asphalt service at the time.

## **Providence - Reporting Requirement**

Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	Date Operational/ In #6 Oil Service	Date Operational/ In Asphalt Service
5 Asphalt		125,000	5,250,000	1968	1995
6 #6 Oil		142,000	5,964,000	1953	
Lane #	Product	# of Positions	Fill Rate (gal/min)	Date Operational/ In #6 Oil Service	Date Operational/ In Asphalt Service
1 #6 Oil		1	500	1949	
2 #6 Oil		1	Closed in 2010	1949	
3 #6 Oil		1	Closed in 2010	1949	
4 #6 Oil		1	Closed in 2010	1949	
5 #4 Oil		1	500	1949	
6 #4 Oil		1	Closed in 2006	1949	
1 Asphalt			400	1949	1995

## **Quincy - Reporting Requirement**

Question 1 (b-c)

				Date Operational/
Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	In #6 Oil Service
11 #6 Oil		78,000	3,276,000	1995
				Date Operational/
Lane #	Product	# of Positions	Fill Rate (gal/min)	In #6 Oil Service
1 #4 Oil		1	375	1995
2 #6 Oil		1	375	1995

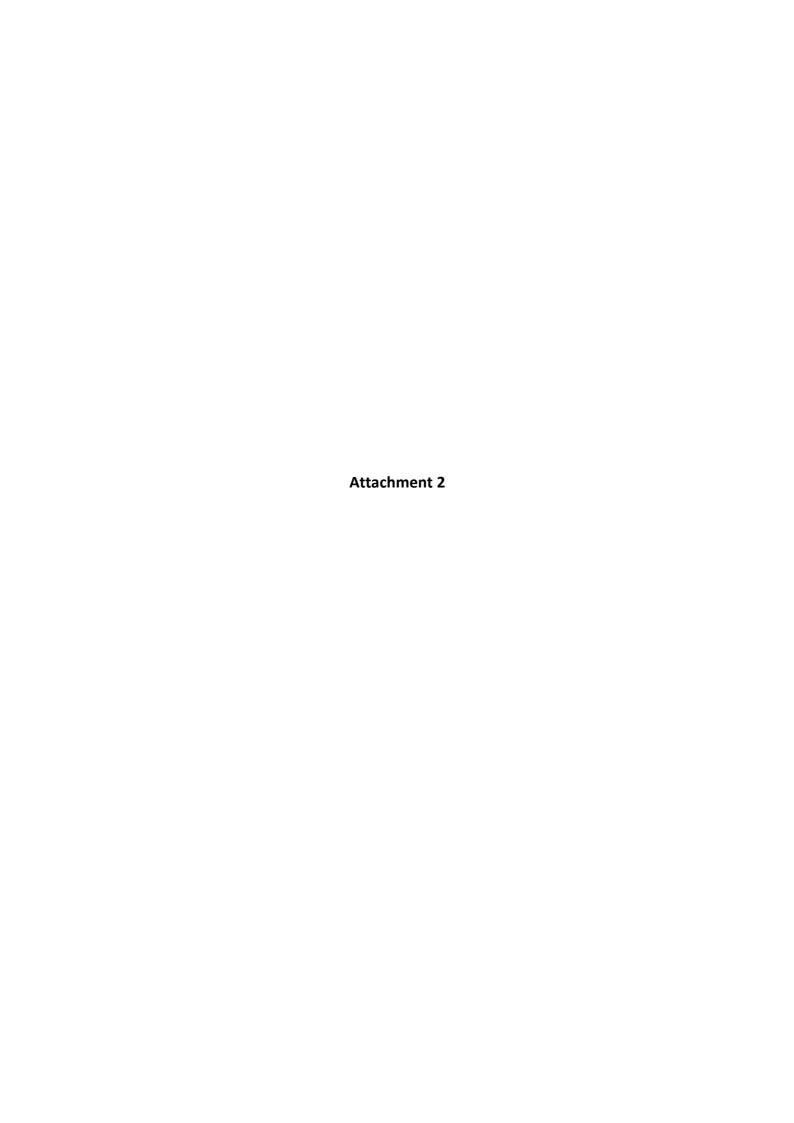
Note: Above dates in service are from the date of Sprague's ownership of the terminal. Sprague acquired the Quincy Terminal in 1995

## **River Road - Reporting Requirement**

				Date Operational/	Date Operational/
Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	In #6 Oil Service	In Asphalt Service
30001	#6 Oil, 1%	28,830	1,210,860	2009	1973
30002	#6 Oil, 2%	28,838	1,211,196	2009	1973
30003	#6 Oil, 1%	28,755	1,207,710	2009	1973
30004	#6 Oil, 2%	28,703	1,205,526	2009	1973
				Date Operational/	Date Operational/
Lane #	Product	# of Positions	Fill Rate (gal/min)	In #6 Oil Service	In Asphalt Service
	1 #6 Oil	1	550	2009	1973
	2 #6 Oil	1	550	2009	1973

## **South Portland - Reporting Requirement**

Tank #	Product	Safe-Fill (bbls)	Safe-Fill (gals)	Date Operational/ In #6 Oil Service	Date Operational/ In Asphalt Service
7	6 Oil (0.5% sulfur)	90,485	3,800,370	2007	
201	Asphalt	14,062	590,604		1999
202	Asphalt	14,101	592,242		1999
208	Asphalt	108,423	4,553,766		1999
209	Asphalt	74,019	3,108,798		2001
215	Asphalt	24,630	1,034,460		1999
				Date Operational/	Date Operational/
Lane #	Product	# of Positions	Fill Rate (gal/min)	In #6 Oil Service	In Asphalt Service
1 Asphal	t	1	250		1999
2 Asphalt	t	1	385		1999



#### Sprague Residual and Asphalt System Spending - Post 1990

Terminal/Project Description	Purpose of the Project		Cost	Date in Service	Emission Control
Portsmouth, NH (Currently Closed)					
Tank 3 (#6 Oil) Maintenance	Tank repainted, minor repairs conducted pursuant to API 653 inspection	\$	114,763	12/30/2004	N/A
Tank 1 (#6 Oil) Maintenance	Roof repainted, insulation repaired and drip edge added at roof seam, minor repairs conducted	\$	134,625	1/1/2005	N/A
Tank 2 (#6 Oil) Maintenance	Roof repainted, insulation repaired and drip edge added at roof seam, minor repairs conducted	\$	154,666	1/1/2005	N/A
Tank Maintenance - #6 Oil	Tank repairs conducted pursuant to API 653 inspections, bottoms epoxy coated	\$	356,632	11/7/2005	N/A
River Road - Newington, NH					
Reinsulate Asphalt Tanks	Replaced insulation in Tanks 30001,30002,30003 and 30004 to restore heating efficiency	\$	268,151	6/30/1995	N/A
Asphalt System Piping	Piping changes were made to Tank 5000 and the four 30,000 bbl tanks to support asphalt requirements.	\$	229,521	7/21/2005	N/A
Asphalt Rack Maintenance	Maintenance and repairs were conducted on the asphalt loading rack. The aprons leading to and exiting the rack were also repaved to support SPCC requirements	\$	235,358	2/28/2007	N/A
Seacoast Resid Consolidation	Asphalt tanks were converted to residual product use. Tanks were opened and coils cleaned to restore heat efficiency.	\$	272.455	12/31/2009	N/A
Heated Dock Line Maintenance	Various repairs were conducted to the residual oil dockline to restore heat efficiency.	\$	191,412	12/31/2011	N/A
Replace #6 Oil Dock Line	A section of the dockline was replaced to extend service life.	\$	108,516	12/31/2011	N/A
Replace #0 Oil Dock Line		Ψ	100,310	12/31/2011	TW/A
Avery Lane - Newington, NH					
Avery Lane Purchase	Avery Lane Terminal was purchased from Fuel Storage Corp (assets).	\$	5,070,255	11/16/1996	N/A
Avery Lane Purchase	Avery Lane Terminal was purchased from Fuel Storage Corp (land).	\$	1,108,000	11/15/1996	N/A
Tank 14 Repairs (Asphalt)	Repair and maintenance was conducted to Tank 14, including the bottom.	\$	175,000	12/31/1997	N/A
Asphalt Vapor Odor Control	An asphalt odor control unit was installed to reduce localized odors.	\$	169,495	12/31/2003	N/A
Asphalt Expansion	Tank 4 and Tank 5 were converted from distillate to asphalt service.	\$	1,146,946	5/1/2004	N/A
Hot Oil Pumps	Hot oil thermal pumps were replaced. Old pumps had exceeded their useful service life.	\$	107,035	4/19/2005	N/A
Tank 8 Maintenance (Asphalt)	A replacement bottom was installed in Tank 8.	\$	702,917	6/30/2010	N/A
Tank 14 Maintenance (Asphalt)	Minor tank repairs were conducted, including some shell repair.	\$	119,270	3/31/2012	N/A
South Portland, ME					
Asphalt Tank Purchase	Asphalt tanks and associated equipment was purchased from Koch.	\$	250,000	6/1/1999	N/A
Asphalt System Maintenance	Maintenance to the piping, blend system and loading racks was conducted to facilitate customer demands.	\$	158,910	6/1/2000	N/A
Koch Asphalt Storage	Tank 9 was converted from distillate to asphalt storage (re-labeled 209), tank was insulated and coils installed.	\$	407,387	7/31/2001	N/A
Asphalt Dock Line Replacement	A section of dockline was replaced to restore pumping efficiency.	\$	112,336	10/7/2004	N/A
Asphalt Blender Piping	A blender was installed to improve blending capability and restore efficiency. Piping was reconfigured to meet current product movement requirements.	\$	903,201	9/22/2006	N/A
Hot Oil Heater Replacement	A new hot oil central heat plant was installed, replacing the prior segregated heaters, improving heat efficiency.	\$	1,097,063	9/22/2006	N/A
·	Maintenance and repairs were conducted to the lower yard asphalt storage tanks, including replacement of insulation to restore heat efficiency.	\$			
Asphalt Storage Maintenance	Tank 7 was converted from distillate to residual oil use by insulating the tank, installing coils and a steam generator that was connected to the	<b>Þ</b>	249,826	6/30/2007	N/A
Heavy Oil Terminal Conversion	hot oil boilers. Piping changes were also made to support blending.	\$	3,291,181	9/30/2007	N/A
Tank 208 Bottom Replacement	A replacement bottom was installed in Tank 208.	\$	212,087	6/30/2011	N/A
Tank 208 Heating Coils	Replacement coils were installed in Tank 208 to restore heat efficiency.	\$	189,038	7/31/2011	N/A

Terminal/Project Description	Purpose of the Project		Cost	Date in Service	Emission Control
New Bedford, MA (#6 Oil Tank is Pe	ermanently Out of Service)				
Tank 1 Maintenance (#6 Oil)	Minor repairs were conducted to Tank 1 including some piping improvements.	\$	100,752	3/29/2007	7 N/A
					N/A
Quincy, MA	Tank 11 was converted to residual oil use by installing a heat exchanger.				
Tank 11 #6 Oil Conversion		\$	194,960	8/31/1995	
Heavy Oil System Conversion	Piping improvements were made to support the residual oil conversion.	\$	191,071	10/31/1995	
Weymouth Rack to Quincy	The oil rack from the Weymouth terminal was relocated to Quincy to support residual oil truck loading.	\$	204,018	9/30/1998	3 N/A
Tank 11 Maintenance	Tank 11 was reinsulated to restore heat efficiency and tank repairs were conducted in support of the API 653 inspection.	\$	797,378	12/31/2010	) N/A
Providence, RI					
Tank 6 Bottom Replacement (#6 Oil)	A replacement bottom was installed in Tank 6.	\$	228,399	7/31/1992	2 N/A
Asphalt Conversion	Tank 5 was converted to asphalt service by insulating and installing hot oil coils in the tank. A hot oil thermal fluid heater was installed in the boiler house.	\$	1,219,875	1/25/1995	5 N/A
Black Oil Automation	Residual oil meters were installed at the loading rack and the system automated to electronically capture transactions.	\$	130,262	11/30/2006	
Tank 6 Maintenance	Tank 6 was reinsulated to restore heat efficiency. Minor repairs were conducted to the tank.	\$	744,079	12/31/2007	
Everett, MA					
Land-Everett Acquisition	Purchase of Everett Terminal (land).	\$	300,000	6/1/2002	2 N/A
P&E-Everett Acquisition	Purchase of Everett Terminal (property and equipment)	\$	384,032	6/1/2002	2 N/A
Repair of Terminal & Equipment	Repair and maintenance of tanks and piping, and replacement of heat plant, to place terminal back in service. All tanks inspected and re- insulated to restore heat efficiency.	\$	4,205,162	6/1/2002	2 N/A
Building	Construction of a replacement boiler building to house new heat plant.	\$	559,960	6/1/2002	2 N/A
Insulation Replacement	Various replacement of piping insulation to restore heat efficiency.	\$	208,622	6/30/2003	
Asbestos Insulation Abatement	Replacement of asbestos insulation with non-asbestos insulation to mitigate exposure risk.	\$	124,861	3/22/2005	
Tank 195 Repairs (Asphalt)	Installed a replacement bottom in Tank 195, replaced coils, insulated and placed tank in service.	\$	975,609	5/31/2005	
Tank 148 Repairs (Asphalt)	Conducted repairs to tank 148 pursuant to API 653 inspection.	\$	356,374	6/30/2006	
Steam Generator	Installed a steam generator to replace energy building steam transfer system.	\$	189,955	4/30/2009	
Tank 148 Emergency Repair	Conducted temporary repairs to Tank 148 pending full bottom replacement.	\$	135,451	9/30/2009	
Tank 148 Bottom Replacement	Installed a replacement bottom in Tank 148.	\$	1,151,712	8/31/2010	
rank 140 buttum Replacement		Φ	1,101,712	0/31/2010	) IN/A